

***G7SA-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	045C-T23A1	054C-T23A1	072C-T24B1	072C-T35C1	090C-T24B1	090C-T35C1	108C-T35C1	126C-T45D1
Blower Housing	297200R	297200R	297207R	297204R	—	297204R	—	—
Blower Housing (with Wheel)	—	—	—	—	1027001R	—	1027002R	1027002R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor	1027376R	1027377R	1027375R	1027379R	1027378R	1027380R	1027381R	1027382R
Blower Wheel	667251R	667251R	667258R	667207R	—	667207R	—	—
Burner Assembly	904819	904820	904822	1032104R	904824	1028648R	904826	904828
Burner Tube Manifold	664228R	664228R	664229R	664230R	664230R	664230R	664231R	664232R
Collector Pan (w Gasket)	1032145	1030014	1030015	1032146	1030016	905016	1030017	1032178
Control Board (Nordyne/UTEC)	1021573R	1021573R	1021573R	1021573R	1021573R	1021573R	1021573R	1021573R
Control Board (Emerson) NOTE: For units manufactured after 7/4/2022	1041648R	1041648R	1041648R	1041648R	1041648R	1041648R	1041648R	1041648R
Door Set	904767	904767	904768	904769	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R	632693R	632693R	632693R	632693R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	1033138R	904779	904780	904783	904781	904783	904868	904785
High Temperature Hose (Not Shown)	299152R	299152R	299152R	299153R	299152R	299153R	299153R	299154R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904999	904999	904999	904999	904999	904999	904999	904999
Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	1033136R	626617R	626614R	626615R	626616R	626616R	626616R	626613R
Motor Choke	—	—	622340R	622340R	622340R	622340R	622340R	622340R
Motor Mount Kit	904980	904980	904951	904980	904907	904980	904951	904951
Orifice (Natural Gas)	661049R	661047R	661047R	661049R	661047R	661083R	661047R	661047R
Pressure Switch	632489R	632489R	632488R	632520R	632520R	632520R	632520R	1029935R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R	626610R	626610R	626610R	626610R
Set of Wires (Not Shown) (Nordyne/UTEC)	1027173R	1027173R	1028467R	1027174R	1028467R	1027174R	1027174R	1027174R
Set of Wires (Not Shown) (Emerson) For units manufactured after 7/4/2022	1040680R	1040680R	1040681R	1040679R	1040681R	1040679R	1040679R	1040679R
Top Panel	295911R	295911R	295912R	295913R	295912R	295913R	295913R	—
Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

FOR COMPONENT LOCATIONS, SEE PAGE 3.

*G7SA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION

